SAFETY DATA SHEET

Issuing Date 11-Nov- 2014 **Revision Date** 11-Nov-2014 **Revision Number** 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product SDS Name **Steel Reinforced Epoxy Hardener – Fast Cure – Twin Tubes - Part B**

J-B Weld FG SKU Part Numbers Covered

8276, 8276F, 8276A, 8276H, 8270, 8270F, 8271, 80176, 7276, 7270

J-B Weld Product Names Covered

KwikWeld™ (Twin Tubes), J-B Kwik™ (Twin Tubes)

J-B Weld Product Type

Epoxy

Recommended use of the chemical and restrictions on use

Recommended Use	General Purpose Adhesive
Uses advised against	No information available

Details of the supplier of the safety data sheet

Supplier Name	J-B WELD COMPANY,LLC
Supplier Address	1130 COMO ST SULPHUR SPRINGS, TX 75482 USA
Emergency Telephone Numbers	Transportation Emergencies: Chemtrec (24 hour transportation emergency response info): 800-424-9300 or 703-527-3887 Poison/Medical Emergencies: Poison Control Centers (24 hour emergency poison / medical response info): 800-222-1222
Supplier Email	info@jbweld.com
Supplier Phone Number	903-885-7696

2. HAZARDS IDENTIFICATION

OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	ACUTE TOXICITY: ORAL - Category 4 ACUTE TOXICITY: SKIN – Category 4
GHS label elements	
Hazard pictograms	
Signal word	Warning!
Hazard statements	Harmful if swallowed or in contact with skin.

Precautionary statements

Prevention Wear protective gloves, Wear protective clothing. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Wash contaminated clothing before reuse.

Storage Not applicable.

Disposal Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/mixture Mixture

Ingredient name	% by weight	CAS number
2,4,6-tris(dimethylaminomethyl)phenol	1-5	90-72-2
Titanium dioxide	0.1 - 1	13463-67-7

Occupational exposure limits, if available, are listed in Section 8.

4. FIRST AID MEASURES

Description of necessary first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Ingestion Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation Exposure to decomposition products may cause a health hazard.
Serious effects may be delayed following exposure.

Skin contact Harmful in contact with skin.

Eye contact No known significant effects or critical hazards.

Ingestion Harmful if swallowed.

Over-exposure signs/symptoms

Inhalation No specific data.

Skin contact No specific data.

Eye contact No specific data.

Ingestion No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments No specific treatment.

See toxicological information (Section 11)

5. FIRE-FIGHTING MEASURES

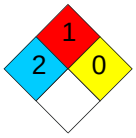
Extinguishing media

Suitable extinguishing media Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical In a fire or if heated, a pressure increase will occur and the container may burst

National Fire Protection Association (U.S.A.)



Health

Flammability

Instability/Reactivity

Special

Hazardous thermal decomposition products

Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
metal oxide/oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations 9see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose some hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. HANDLING AND STORAGE

Conditions for safe storage, including any incompatibilities

Do not store below the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits

Ingredient name	CAS #	Exposure limits
Titanium dioxide	13463-67-7	**ACGIH TLV (United States, 3/2012).** TWA: 10 mg/ m^3 8 hours. **OSHA PEL 1989 (United States, 3/1989).** TWA: 10 mg/ m^3 8 hours. Form: Total dust. **OSHA PEL (United States, 6/2010).** TWA: 15 mg/ m^3 8 hours. Form: Total dust.

Appropriate engineering controls

No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Skin protection

Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases, or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid.
Color	White.
Odor	Pungent. [Strong]
Odor threshold	Not available.
pH	Not available.
Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: >93.3°C (>199.9°F) [Setaflash.] [Product does not sustain combustion.]
Evaporation rate	Not available.
Flammability (solid, gas)	Fllammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.902
Solubility	Not available.
Solubility in water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	>220°C (>392°F)
Viscosity	Not available.
VOC (% content)	<1%

10. STABILITY AND REACTIVITY

Reactivity	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid	No specific data
Incompatible materials	No specific data
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal LD50 Oral	Rat Rat	1280 mg/kg 1200 mg/kg	- -

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,6-tris (dimethylaminomethyl)phenol	Eyes – Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
	Skin – Mild Irritant	Rat	-	0.025 Mililiters	-
	Skin – Severe irritant	Rat	-	0.25 Mililiters	
	Skin – Severe irritant	Rabbit	-	24 hours 2 milligrams	
titanium dioxide	Skin – mild irritant	Human	-	72 hours 300 Micrograms Intermittent	-

Sensitization

No specific data.

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

Classification

Product/ingredient name	OSHA	IARC	NTP
titanium dioxide	-	2B	-

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

No specific data.

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely routes of exposure Not available.

Potential acute health effects

Eye contact No known significant effects or critical hazards.

Inhalation Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact Harmful in contact with skin.

Ingestion Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact No specific data.

Inhalation No specific data.

Skin contact No specific data.

Ingestion No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects Not available.

Potential delayed effects Not available.

Long term exposure

Potential immediate effects Not available.

Potential delayed effects Not available.

Potential chronic health effects No specific data.

General No known significant effects or critical hazards.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity No known significant effects or critical hazards.

Developmental effects No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	1507.9 mg/kg
Dermal	1608.5 mg/kg

12. ECOLOGICAL INFORMATION

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium dioxide	Acute LC50 1000000µg/l Marine water	Fish – Fundulus heteroclitus	96 hours

Persistence and degradability

No specific data.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
2,4,6-tris 9dimethylaminomethyl) phenol	0.219	-	low
titanium dioxide	-	352	low

Mobility in soil

Soil/water partition coefficient (K_{OC}) Not available.

Other adverse effects No known significant effects or critical hazards.

13. DISPOSAL CONSIDERATIONS

Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification Not available.

14. TRANSPORT INFORMATION

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-

Special precautions for user **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. REGULATORY INFORMATION

U.S. Federal regulations

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica
TSCA 9(a) CDR Exempt/partial exemption: Not determined
United States Inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) Not listed

Clean Air Act Section 602 Class I Substances Not listed

Clean Air Act Section 602 Class II Substances Not listed

SARA 302/304

Composition/information on ingredients No products were found.

SARA 304 RQ Not applicable

SARA 311/312

Classification Immediate (acute) health hazard

Composition / information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
2,4,6-tris (dimethylaminomethyl)phenol	1-5	No.	No.	No.	Yes.	No.
titanium dioxide	0.1-1	No.	No.	No.	No.	Yes

State regulations

Massachusetts The following components are listed: BARIUM SULFATE; CALCIUM CARBONATE

New York None of the components are listed.

New Jersey The following components are listed: BARIUM SULFATE; SULFURIC ACID; BARIUM SALT (1:1); CALCIUM CARBONATE; LIMESTONE; TITANIUM DIOXIDE; TITANIUM OXIDE (TiO2)

Pennsylvania The following components are listed: BARIUM SULFATE; LIMESTONE; TITANIUM OXIDE (TiO2)

Minnesota Hazardous Substances None of the components are listed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Ingredient Name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
titanium dioxide	Yes.	No.	No.	No.
crystalline silica non-respirable	Yes.	No.	No.	No.

Canada inventory All components are listed or exempted.

International regulations

International lists

Australia inventory (AICS): All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.

Japan inventory: All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Phillipines inventory (PICCS): All components are listed or exempted.
Taiwan inventory (CSNN): Not determined.

Substances of very high concern None of the components are listed.

16. OTHER INFORMATION

Key to abbreviations

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

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